



SECRET|HAIR[®] BONDING INFORMATION

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I. BONDING CONCEPT

The Bonding hairsystem is either cut to the required size out of a standard toupee ex stock or is supplied as custom made order. The client's scalp is cleaned with special products and prepared for bonding. The bonding is realised with medical liquid adhesive (Method A – full head bonding), with special adhesive tapes (Method B – full head bonding) or with a combination of adhesive tape and liquid adhesive (Method C – edge-bonding). The connection will last for about 3 - 6 weeks. This depends on method, care and handling of customer as well as on type of client's scalp.

- The client always receives two hairsystems so the removed hairsystem can be thoroughly cleaned. This enables professional working and a long lasting connection.
- The bonding, removing and cleaning of the hair system is done in the studio using special cleansing and care products.
- The hairsystem is used permanently (24 hours, day and night). Therefore it is more likely to be worn out quicker than a classical toupee. Depending on the hairsystem, a final exchange after 1-6 months is recommended. Depending on the hairsystem and the application the client therefore needs 2-12 hairpieces per year.



II. HAIRSYSTEMS

Hairsystems

HUMAN HAIR

MT-1000

26 x 19 cm



① Welded-Mono (medium strong), sealed

MT-1000	HUMAN HAIR
Welded-Mono (Soft-Mono-Lace)	
Size:	26 x 19 cm
Hair quality:	human hair: Indo/Chinese-Mix Hair, white (grey) hair made of heat-resistant synthetic fibre
Hair style:	indirect parting left, Freestyle, all styles possible
Hair length:	15 cm
Hair volume:	light-medium to medium, 115 - 130 %
Base material:	Welded-Mono (medium strong Soft-Mono-Lace)
Front:	Welded-Mono (medium-strong), sealed
Adhesive surface:	none, special adhesive necessary for lace
Colours:	1-B, 2-B, 3, 4, 6, 7, 9, 10, 11, 12-G, 14, 15, 16 2B/10, 2B/20, 2B/40, 4/20, 4/40, 4/90, 10/20, 10/40, 10/60, 10/85, 11/75, 12/50, 14/40

HUMAN HAIR

MT-3000

26 x 19 cm



① Welded-Mono (medium strong), sealed

MT-3000	HUMAN HAIR
Welded-Mono (Soft-Mono-Lace)	
Size:	26 x 19 cm
Hair quality:	human hair: Elegant Remy Hair, high quality Indo Hair (Indo Special), white (grey) hair made of heat-resistant synthetic fibre
Hair style:	All-Back-Style, stand-up knotting from front to back, all styles possible
Hair length:	20 cm
Hair volume:	medium, 130 %
Base material:	Welded-Mono (medium strong Soft-Mono-Lace)
Front:	Welded-Mono (medium-strong), sealed
Adhesive surface:	none, special adhesive necessary for lace
Colours:	1-B, 2-B, 3, 4, 6, 7, 10, 11, 12-G, 14, 15, 16, 21, 23A/26, 8/28/26, 4/31, 31, 33/32B Chocolate/Cream-Root (10/27/20R+Root8), Honey-Toast (12/15/25-12), Honey-Mix (12A/25R/28), Vanilla-Root (14/26+Root14), Champagne-Root (20R/23+Root10) 2B/10, 2B/20, 2B/40, 2B/60, 4/20, 4/40, 4/60, 4/90, 10/20, 10/40, 10/60, 11/30, 11/75, 12/25, 12/50, 14/40

HUMAN HAIR

MICRO-SKIN

26 x 19 cm

strength G3 | 0.09 mm + front 0.5 cm G2 | 0.08 mm

HUMAN HAIR

MICRO-SKIN-PLUS

26 x 19 cm

strength G3 | 0.09 mm



① very thin transparent PU-Skin, G3

MICRO-SKIN	HUMAN HAIR
Very thin transparent PU-Skin (Polyurethane)	
Size:	26 x 19 cm
Hair quality:	human hair: Indo/Chinese-Mix Hair, white (grey) hair made of heat-resistant synthetic fibre
Hair style:	Freestyle, all styles possible
Hair length:	15 cm
Hair volume:	extra-light to light, 80 -100 %
Waves / Curling:	front/top 30mm, sides/back 35mm
Base material:	very thin transparent PU, strength G3, 0.09 mm
Front:	0.5 cm very thin transparent PU, strength G2, 0,08 mm
Adhesive surface:	all over PU
Colours:	1-B, 2, 2-B, 3, 4, 6, 7, 8, 9, 10, 11, 12-G, 14, 15, 16 2B/10, 2B/20, 2B/40, 4/20, 4/40, 4/90, 10/20, 10/40, 10/60, 10/85, 11/30, 11/75, 12/25, 12/50, 14/40
The customer needs about 6 to 12 hairsystems per year.	

① very thin transparent PU-Skin, G3

MICRO-SKIN-PLUS	HUMAN HAIR
Very thin transparent PU-Skin (Polyurethane)	
Size:	26 x 19 cm
Hair quality:	human hair: Indo/Chinese-Mix Hair
Hair style:	Freestyle, all styles possible
Hair length:	15 cm
Hair volume:	medium, 130 %
Waves / Curling:	natural straight, no additional curling.
Base material:	very thin transparent PU, strength G3, 0.09 mm
Front:	very thin transparent PU, strength G3, 0.09 mm
Adhesive surface:	all over PU
Colours:	1-B, 2, 3, 4, 6, 7, 8, 9, 10, 11, 12-G, 14, 15, 16
The customer needs about 4 to 6 hairsystems per year.	

II. HAIRSYSTEMS



SECRET

HUMAN HAIR **SECRET-SKIN** 26 x 19 cm
strength G6 | 0.12 mm



① thin transparent PU-Skin, G6

SECRET-SKIN	HUMAN HAIR
Thin transparent PU-Skin (Polyurethane)	
Size:	26 x 19 cm
Hair quality:	human hair: Elegant Remy Hair, high quality Indo Hair (Indo Special), white (grey) hair made of heat-resistant synthetic fibre
Hair style:	Freestyle, all styles possible
Hair length:	15 cm
Hair volume:	light-medium to medium, 115 - 130 %
Base material:	thin transparent PU, strength G6, 0.12 mm
Front:	transparent PU, strength G6, 0.12 mm
Adhesive surface:	all over PU
Colours:	1-B, 2, 2-B, 3, 4, 6, 7, 9, 10, 11, 12-G, 14, 15, 16, 21, 23A/26 2B/10, 2B/20, 2B/40, 2B/60, 4/20, 4/40, 4/90, 10/20, 10/40, 10/60, 11/30, 11/75, 12/25, 12/50, 14/40
The customer needs about 3 to 4 hairsystems per year.	

HUMAN HAIR

ACTIVE-SKIN

26 x 19 cm

strength G8 | 0.14 mm + front 0.5 cm G4 | 0.1 mm



① transparent PU-Skin, G4

② transparent PU-Skin with Silk-Inlay, G8

ACTIVE-SKIN HUMAN HAIR

Transparent PU-Skin (Polyurethane) with Silk-Inlay

Size: 26 x 19 cm

Hair quality: human hair: Elegant Remy Hair, high quality Indo Hair (Indo Special), white (grey) hair made of heat-resistant synthetic fibre

Hair style: Freestyle, all styles possible

Hair length: 15 cm

Hair volume: medium, 130 %

Base material: transparent PU with Silk-Inlay, strength G8, 0.14 mm

Front: 0.5 cm transparent PU, strength G4 , 0.1 mm

Adhesive surface: all over PU

Colours: 1-B, 2, 2-B, 3, 4, 6, 7, 9, 10, 11, 12-G, 14, 15, 16, 21

2B/10, 2B/20, 2B/40, 4/20, 4/40, 4/90, 10/20, 10/40, 10/60, 10/85, 11/75, 12/50, 14/40

The customer needs about 2 to 3 hairsystems per year.

HUMAN HAIR

STRONG-SKIN

26 x 19 cm

strength G12 | 0.18 mm



① stable transparent PU-Skin, G12

STRONG-SKIN HUMAN HAIR

Stable transparent PU-Skin (Polyurethane)

Size: 26 x 19 cm

Hair quality: human hair: Elegant Remy Hair, high quality Indo Hair (Indo Special), white (grey) hair made of heat-resistant synthetic fibre

Hair style: Freestyle, all styles possible

Hair length: 15 cm

Hair volume: medium, 130 %

Base material: stable transparent PU, strength G12, 0.18 mm

Front: transparent PU, strength G12, 0.18 mm

Adhesive surface: all over PU

Colours: 1-B, 2, 2-B, 3, 4, 6, 7, 9, 10, 11, 12-G, 14, 15, 16, 21, 23A/26

2B/10, 2B/20, 2B/40, 4/20, 4/40, 4/90, 10/20, 10/40, 10/60, 11/30, 11/75, 12/50, 14/40

The customer needs about 2 to 3 hairsystems per year.

III. BONDING METHOD A

Method A is FULL HEAD BONDING WITH MEDICAL LIQUID ADHESIVE (e.g. TRACK-SAFE).



STEP 0: TOLERABILITY

To test tolerability of the chosen liquid adhesive: Apply liquid adhesive on skin, let it dry and cover it with a plaster. Check the skin-reaction after 24 hours. The medical liquid adhesives (TRACK-SAFE and TRACK-POWER) are dermatologically tested. If a skin-reaction or an increased sensibility occurs, please avoid any further contact with this product.

STEP 1: REMOVING THE HAIRSYSTEM

Start to remove the hairsystem with TRACK-SAFE REMOVER-SPRAY, by spraying it beneath the edge (make sure the client has lent back his head). Work in the remover by spraying it from back to front and peel off the hairpiece carefully.

STEP 2: CLEANSING OF HAIRSYSTEM

To clean a hairsystem of PU-Skin apply some CITRUS CLEANER on the area of the hairpiece from which you intend to remove the adhesive or if to clean a hairsystem of Welded-Mono/Lace put the complete hairpiece into some Citrus Cleaner and let it work in overnight. Remove adhesive residues carefully with a spatula. Rinse the hairsystem with clear water (tough jet of water) from the top to remove entire adhesive. Wash hair system with BLUE DEEP CLEAN SHAMPOO, let it work in for a short period and rinse with lukewarm water. Before bonding the hairsystem must be dry and its base should not show residues of shampoo, balm, adhesive or oil. Finally clean the underside of hairpiece with alcohol!

STEP 3: CLEANSING THE SCALP

After having removed the hairsystem, spray some TRACK-SAFE REMOVER on the scalp to remove all adhesive residues. Then head's skin is washed with water. Afterwards apply BLUE PEELING GEL on the scalp with smooth rotating movements. By this procedure the skin is peeled and cleaned thoroughly. Leave on scalp for 5 minutes and wash with BLUE DEEP CLEAN SHAMPOO to remove oil and fat from the scalp. Remove remaining hairs carefully with a razor blade. Finally wipe the skin with alcohol!



STEP 4: DRYING OF SCALP

Dry the skin carefully. Do not use a blow dryer at this stage, since this would increase the formation of oil on the scalp.

STEP 5: BONDING

The scalp is now prepared and ready for bonding with either TRACK-SAFE or TRACK-POWER.

Application Instructions TRACK-SAFE:

Apply a thin layer of TRACK-SAFE with a sponge to the bonding area on the scalp. Leave it on for 7 minutes until the adhesive turns transparent. Repeat this process and apply a second thin layer of adhesive which also has to dry 7 minutes.

Application Instructions TRACK-POWER:

Apply 4 thin coats of TRACK-POWER to client's scalp. Wait 20 seconds in between coat 1 to 3 for each coat to dry. Wait 4 minutes after application of 4th coat.

Press now base strongly onto scalp. The hairsystem can be styled after 5 minutes. The adhesive must have become completely dry. Therefore it is not allowed to wash hair within the first 24 hours after bonding. Excessive perspiration can also affect bond. Please advise client to refrain from all strenuous activities for 36 hours.

III. METHOD A: BONDING **WITHOUT** PATTERN STEP BY STEP

*USING THE EXAMPLE OF A
PU-SKIN HAIRSYSTEM (SECRET-SKIN)*

SECRET|HAIR®

Step by Step



The scalp is shaved clean.



The hairline is marked with a wipeable pencil (dermatograph or eyeliner from the drugstore).



The mark is then removed so that it is only visible slightly.



Medical adhesive is carefully applied on whole scalp.



Medical adhesive is additionally applied on front of hairpiece.
(Attention! Only on PU-Skin!)



After drying time (see Step 5) apply hairpiece exactly at the hairline mark.



The hairpiece is now cautiously placed on whole scalp.



The hairpiece is combed from the tips cautiously.



Now the hairpiece is lifted and the cap is cut exactly along the scalp line.



The hair can now be cut as usual and formed with blow dryer, hair spray, gel etc., according to client's requirement.

III. METHOD A: BONDING **WITH** PATTERN STEP BY STEP

*USING THE EXAMPLE OF A
SOFT-MONO-LACE HAIRSYSTEM (MT-3000)*

SECRET|HAIR®

Step by Step



Remove hair thoroughly from the scalp.



A pattern is made in order to cut the stock hairsystem into required size.



The contour (size) is marked onto back side of the hairsystem with a textile marker.



Along the white line hair is sectioned and cap is cut accordingly with scissors.



Take the pattern and apply three marking points onto scalp and onto hairsystem.



Apply masking tape (available in MT assortment) around the pattern to avoid that adhesive sticks to forehead and hair.



Medical liquid adhesive is applied onto scalp using a sponge.



After drying time (see Step 5) place hair system onto scalp exactly according to marked points.



The hair can now be cut as usual and can be formed with blow dryer, hairspray or gel according to client's requirement.

IV. BONDING METHOD B

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Method B is FULL HEAD BONDING WITH ADHESIVE TAPES (BLUE LINER, BONDING TAPE or ULTRA TAPE).

All adhesive tapes are specially developed for permanent bonding (details on page 15).

STEP 0: TOLERABILITY

To test tolerability of adhesive attach a piece to the skin and cover it with a plaster. Check skin-reaction after 24 hours. If a skin-reaction or an increased sensibility occurs, please avoid any further contact with this product.

STEP 1: REMOVING OF HAIRSYSTEM

Start to remove the hairsystem by spraying TRACK-SAFE REMOVER-SPRAY or MANAGER TOP CLEANER, beneath the edges of adhesive area (make sure that the client has lent back his head). Work in the remover by spraying it from back to front and peel off the hair-piece carefully. The adhesive tape will remain on the hairpiece after a longer wearing period. Please avoid pulling-off with force. By this hair will stick to the tape or the hairsystem can be torn.

STEP 2: CLEANSING OF HAIRSYSTEM

Cleansing is done in the same way as described for method A. The adhesive tape swells in CITRUS CLEANER and can be removed easily.

STEP 3: CLEANSING OF SCALP

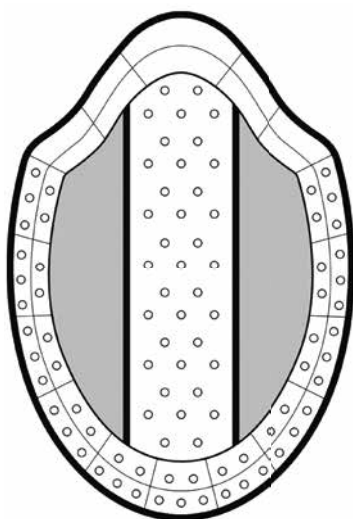
Cleansing of scalp is done in the same way as described for method A.

STEP 4: DRYING OF SCALP

Dry the skin carefully. Do not use a blow dryer at this stage, since this would increase the formation of oil on the scalp.

STEP 5: ATTACHMENT

The scalp is now prepared and ready for the connection with BLUE LINER, BONDING TAPE respectively ULTRA TAPE. First the adhesive tape is attached to the hairsystem. The edges should be covered completely with tape, and glued very accurately (exactly to a millimetre). If an overhang occurs, the hairsystem could roll up after a while. Folds in the adhesive tape must be avoided. In the middle of the hairsystem some additional tapes should be attached. Carefully moisten the tape a little with water or MANAGER TOP CLEANER from the lower side and position the base on the scalp. **After 5 minutes press the base firmly to scalp. Attention: without moistening, the tape will glue immediately.** The hairsystem can be blow-dried and styled just as you like after five minutes. Do not wash the hair for the first 24 hours after bonding. The adhesive must become completely dry.



Attachment with bonding tape
Strips for center (top) + Mini-Strips for edge.

V. BONDING METHOD C

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Method C is TRACK-BONDING (EDGE-BONDING) WITH ADHESIVE TAPE (BROWN LINER) and MEDICAL LIQUID ADHESIVE (e.g. TRACK-SAFE).

For edge-bonding the hairsystem is fixed on a 2.5 cm wide edge from temple to temple. The hairpiece must have a PU-edge on which a special adhesive tape (BROWN LINER) is glued. Medical liquid adhesive (e.g. TRACK-SAFE) is spread on the adhesive tape. The connection will last for approx. up to 8 weeks. For edge-bonding we recommend styles MT-2500, MT-2700, MT-5000 or a custom-made hairpiece.

STEP 0: TOLERABILITY

To test tolerability of TRACK-SAFE apply some adhesive to the skin, let it dry and cover it with a plaster. Check skin-reaction after 24 hours. TRACK-SAFE is dermatologically tested. If a skin-reaction or an increased sensibility occurs, please avoid any further contact with this product.

STEP 1: REMOVING OF HAIRSYSTEM

Remove the hairsystem using TRACK-SAFE REMOVER-SPRAY (Remover), spraying beneath the edge of the adhesive area and peel-off carefully.

STEP 2: CLEANSING OF HAIRSYSTEM

Cleansing is done in the same way as described for method A. The adhesive tape swells in CITRUS CLEANER and can be removed easily.

STEP 3: CLEANSING OF SCALP

Cleansing of scalp is done in the same way as described for method A.

STEP 4: DRYING OF SCALP

Dry the skin carefully. Do not use a blow dryer at this stage, since this would increase the formation of oil on the scalp.

STEP 5: ATTACHMENT

Attach BROWN LINER to the PU-edge of hairsystem. Remove foil from the adhesive tape and apply TRACK-SAFE using a brush. Additionally a thin layer of TRACK-SAFE is to be applied with a sponge to the bonding-area of scalp. The adhesive has to dry 7 minutes until it becomes a transparent appearance. **Press the hairsystem onto the scalp. Attention: No air bubbles must be underneath the adhesive edge.** The hair-system can be blow-dried and styled just as you like after five minutes. Do not wash the hair for 24 hours after bonding. The adhesive must become completely dry. The hairline is fixed with a normal adhesive tape (e.g. RED LINER). This can be changed after some days by the customer himself.

VI. ADHESIVES AND CLEANSING PRODUCTS FOR BONDING



BLUE
PEELING GEL

BLUE
DEEP CLEAN
SHAMPOO

CITRUS
CLEANER

TRACK-SAFE
REMOVER

SPONGE

BRUSH

BONDING CLEANSING & ACCESSORIES

	Size	Art.No.	Description / Use
Blue Peeling Gel	200 ml 1 litre	5080 5081	Peeling gel for deep cleansing of scalp, removes dandruff, scaling and crusting
Blue Deep Clean Shampoo	200 ml 1 litre	5082 5083	Deep cleansing of skin and hair to remove fat and oil
Citrus Cleaner	1 litre 5 litre	5058.1L 5058.5L	Cleaner with citrus oil, cleansing of hairsystem and to remove bonding adhesives
Track-Safe Remover	200 ml	5055	Dissolves and removes hairsystem from scalp, suitable for all bonding adhesives, spray bottle, mild on skin
Sponge for application of Track-Safe	10 pcs.	4097	Cosmetic sponge to apply Track-Safe thinly and evenly, disposable
Brush for application of Track-Safe	6 pcs.	4097.P	Cosmetic brush to apply Track-Safe thinly and evenly, disposable



TRACK-SAFE
15ml

TRACK-SAFE
150ml

TRACK-POWER
40ml

TRACK-POWER
150ml

NO TAPE

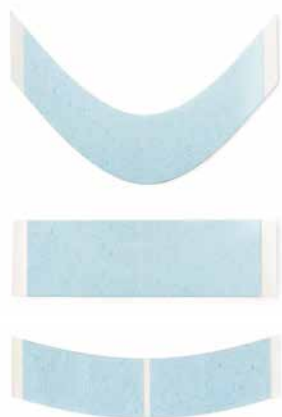
ULTRA-BOND

ULTRA-BOND
TOUCH

TIGHT-GRIP

BONDING LIQUID ADHESIVES

	Size	Art.No.	Description / Use
Track-Safe	15 ml 150 ml	5050 5052	Medical liquid adhesive for permanent full head attachment for up to 4 weeks (bonding method A)
Track-Power	40 ml 150 ml	5043 5042	Alternative for Track-Safe with higher adhesive strength, particularly suitable for high outside temperatures, high air humidity and stronger transpiration of customer
NO TAPE	0.5 oz. (14 g) 1 oz. (28 g)	5057.15 5057.30	Medical liquid adhesive silicone based for edge-bonding, attachment for up to 4 weeks
Ultra-Bond	100 ml	5056	Liquid adhesive for permanent full head attachment for up to 4 weeks (bonding method A)
Ultra-Bond Touch with brush	40 ml	5056-Touch	Thinner version of Ultra-Bond, to touch-up (bond) lifting areas as front and sides and for attachment up to 2 weeks
Tight-Grip with sponge	40 ml	5054	Front-attachment for lace and PU, attachment for up to 2 weeks



BLUE LINER
Frontstrips

BLUE LINER
Strips

BLUE LINER
Mini-Strips

BLUE LINER
Roll



BLUE LINER Adhesive Tape transparent / extra strong adhesive strength

		Size	Art.No.	Description / Use
Strips	36 pcs.	25 x 75 mm	4052	<ul style="list-style-type: none"> Extra strong adhesive tape for permanent attachment from 3 to 4 weeks! Suitable for lace, Monofilament and Soft-Mono-Lace-Front Matt surface for dull finish
Frontstrips	36 pcs.	25 x 75 mm	4053	
Mini-Strips	72 pcs.	20 x 40 mm	4053.Mini	
Roll		25 mm x 2.7 m 25 mm x 33 m	4053.R1 4053.R2	



ULTRA TAPE
Frontstrips

ULTRA TAPE
Strips

ULTRA TAPE
Mini-Strips

ULTRA TAPE
Roll



ULTRA TAPE Adhesive Tape transparent / extra strong adhesive strength / matt surface

		Size	Art.No.	Description / Use
Strips	36 pcs.	25 x 75 mm	5046.S	<ul style="list-style-type: none"> Extra strong adhesive tape for permanent attachment from 3 to 6 weeks! Best hold if scalp is oil and fat free Very thin/flexible + antireflection (very matt) surface, perfect for thin lace-fronts
Frontstrips	36 pcs.	25 x 75 mm	5046.A	
Mini-Strips	72 pcs.	20 x 40 mm	5046.Mini	
Roll		25 mm x 2.7 m 25 mm x 33 m	5046.R1 5046.R2	



BONDING TAPE MINI
Mini-Strips



BONDING TAPE
Strips

BONDING TAPE Adhesive Tape transparent with holes / extra strong adhesive strength

		Size	Art.No.	Description / Use
Strips	10 pcs.	3.8 x 30.5 cm	4068.10	<ul style="list-style-type: none"> Extra strong adhesive tape for permanent attachment from 3 to 6 weeks! Best hold if scalp is oil and fat free Before attachment clean skin with "Blue Peeling Gel" and "Blue Deep Cleaning Shampoo"
	100 pcs.	3.8 x 30.5 cm	4068.Box	
Mini-Strips	36 pcs.	20 x 40 mm	4068.Mini	

